

accessories

LAND ROVER DISCOVERY

Every Land Rover model range ever made has been developed and improved continuously during its life cycle — and the Discovery has been the epitome of this philosophy. Development has always focussed on upgrading the technical specification to enhance off-road capabilities and performance and to broaden the vehicle's appeal.

The Discovery model range, launched in 1989, was designed to compete in the burgeoning leisure segment of the 4x4 market. Initially only available in 3 door configuration yet it competed well in the family car market with its comfortable ride and an interior designed by Sir Terence Conran. But just a year after launch the 5 door model became available and fuel injection replaced carburettors.

The Discovery utilised a Range Rover chassis and featured coil sprung live axles at the front and rear. Both diesel and petrol versions were available - a turbocharged four cylinder 2.5 litre, 200Tdi diesel engine and the tried and trusted 3.5 litre V8i petrol engine. The driveline consisted of the LT77 5-speed manual gearbox and an LT230T transfer gearbox.

1994 saw more noticeable improvements with a redesigned exterior, including new headlamps, and design enhancements to the interior. The 300TDi engine was introduced and ABS was now available. The R380 gearbox was introduced and automatic transmission was available with the diesel engined models.

As the 90s wore on competition got stiffer but Land Rover had "Project Tempest"

underway - this culminated in 1998 with the introduction of "New Discovery" - now known as Series 2. The new car kept its strongest elements like the distinctive bodyshape but vital improvements in handling and build quality were addressed

However, it was the all new TD5 engine that epitomised the quality of the Series II and the petrol V8 version was just as revolutionary. Hill Descent Control was fitted as standard and included Active Cornering

The biggest leap in technology yet took place in 2004 with the launch of the Discovery 3 - but that's another story...



This section includes our range of

Accessories suitable for the Land Rover Discovery. We also include accessories which suit popular modifications to Discovery vehicles - so don't think it's a mistake if you see something that doesn't usually fit original vehicles, because you can bet that someone has a modified

vehicle it will fit.

You'll also see some items are

photographed on other Land Rover vehicles

- this is simply because we didn't have a

Discovery to hand when the photographer

called in - so just make sure you use the

right reference number when ordering or

check with one of our expert staff who will

be able to advise on correct fitment.

PARTS: Bearmach produces vehicle-

specific catalogues listing our vast range

of parts suitable for all Land Rover

vehicles - make sure you get the latest

edition for your particular vehicle.

NOTE: Manufacturers parts numbers are

used for reference purposes only.

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FRONT END PROTECTION

All of our black, nylon coated steel Nudge Bars, Bull Bars and 'A' frames give an aggressive and purposeful look and offer improved front end protection due to their strength. Spot light mounting points are also included on most. The units bolt to the existing holes on the chassis/bumper although some cutting of the front spoiler may be required.

Note: For vehicles fitted with side lift jacks use extension BA 2140 (Optional).



'A' FRAME

A new styled 'A' frame bar (without sump protection), with 3½' wide spot-light mounting plate.

Manufactured in sturdy 2' tube and Black Nylon Coated. Will fit all Discovery vehicles except Disco 2.

No drilling required.

BA 117 'A' frame

For fitment to Airbag models please consult your Land Rover dealer

'A' FRAME WITH SUMP PROTECTION

A heavy duty stylish 'A' frame bar with additional sump protection, and 31/2" wide spot-light mounting plate. Manufactured in sturdy 2" tube. Will fit all Discovery vehicles except Disco 2. No drilling required.

BA 1185 'A' frame, In polished stainless steel, with additional sump protection. Not suitable with BA 2144 winch mount.

BA 118

'A' frame, Black nylon coated for a durable finish, with additional sump protection.

For fitment to Airbag models please consult your Land Rover dealer





WRAPAROUND NUDGE BAR

Based on the new styled 'A' frame bar BA 102 but with additional wraparound wings protection. Finished in highly polished stainless steel, with 31/2" wide spot-light mounting plate. (For fitment from 1994 - 1998, a new plinth part no. STC 8836AA is also required).

BA 106CS Wraparound Nudge bar with spotlight mounting. Finished in highly polished Stainless Steel.



and easy to fit. Includes spotlight mounting brackets. Mounting points pick up behind crush cans as per the original – some cutting of the front spoiler is required.

For fitment to Airbag models please consult your Land Rover dealer.

BA 102 Discovery 'A' Frame in Black Nylon Coated finish



TUBULAR WRAPAROUND NUDGE BAR with Integral Sump Guard

A stylish bar with integral Sump Guard and Spoiler protectors. Manufactured in 1¹/2" tube. Features Spotlight mounting. No cutting of the front spoiler is necessary. Will fit Discoveries up to Disco 2.



This model is not suitable for use with Winch Mount BA 2144. If you wish to fit Winch Mount BA 2144 use Nudge Bar BA 106CS (page 1).

BA 106A Wraparound Nudge bar in Black Nylon Coated Finish BA 106B As BA 106A but includes fixed lampguards.

For fitment to Airbag models please consult your Land Rover dealer.



DISCO 2 'A' FRAME

Highly polished stainless steel, spotlight mounting included. To suit Discovery 2 (including vehicles 03 MY onwards)

BA 103S Stainless Steel 'A' Bar



DISCOVERY 2 WRAPAROUND NUDGE BAR

Wraparound nudge bar with removable lamp guards. Features spot lamp mounting brackets. Mounting points and fitting as BA 102. (Lamo ouards not illustrated)

For fitment to Airbag models please consult your Land Rover dealer.

BA 101 Discovery 2* Nudge Bar in Black Nylon Coated finish
BA 101S As above but finished in polished Stainless Steel. (No lamp quards)

* (Including vehicles 03MY on wards).

FOR DRIVING
LAMPS TO FIT OUR
NUDGE BARS SEE
PAGE 114 IN THE
4x4 ESSENTIALS
SECTION



OEM SOFT PLASTIC 'A' BARS

These bars are as fitted as original equipment. They offer robust vehicle protection as they are a steel frame construction covered in a thick rubber coat to absorb impact. More pedestrian friendly than other bars. Easily fitted to the following models.

DISCOVERY 2

STC50021 - Soft 'A' Bar to fit Discovery 2 pre 03MY

STC53174 – Soft 'A' Bar to fit Discovery 2 after 03MY

STC50020 – Soft Full Bar to fit Discovery 2 pre 03MY STC53173 – Soft Full Bar to fit Discovery 2 after 03MY

STC53181 - Metal Front Lamp Guards to fit the full bar STC53174



BUMPER WITH INTEGRATED WINCH MOUNT

Made of 6mm steel folded plate and polyester coated. No drilling or modification required other than the removal of the front spoiler. The integrated bumper is fully compatible with the Bearmach aluminium sump quard (BA 083A).

BA 175 - Bumper with Integrated Winch Mount

The BA 175 can take the following winches: Warn 6000 or 8000 "M" and "Mx" series; XD 9000 and the Superwinch X6 & X9 as well as all the T-Max range (not come-up winch). Does not suit the Huskey winch.

The BA 175 can be further enhanced by the addition of:

'A' FRAME

This 'A' frame is easily added to the integrated bumper and winch mount above. Easily bolts on. Black nylon coated and with the facility to mount spot lamps.

BA 175A - 'A' frame to suit BA 175



'BULL BAR'

This Bull Bar is easily added to the integrated bumper and winch mount above. Easily bolts on. Black nylon coated and with the facility to mount spot lamps.

BA 175B - Bull Bar to suit BA 175





WINCH BUMPER [DISCO 2]

Made from 6mm folded steel and powder coated for a durable finish.

Designed specifically for the Disco 2 this winch bumper is extremely strong yet stylish. Front foglights need to be removed or re-positioned to fit bumper.

Accepts same winches as BA 175.

BA 199 – Bumper with Integrated Winch Mount BA 199A – Bumper with Integrated Winch Mount to suit Disco 2 up to 03 (Facelift) models SEE OUR
FULL RANGE
THE 4X4
ESSENTIALS
SECTION

WINCHING EQUIPMENT

For the serious off-roader a winch can be an essential part of the kit.

Bearmach stocks a wide range of winching accessories with winch plates to suit all models and fitments.



WINCH MOUNT

Chassis mounted winch plate to suit Discovery will take 6,000 or 8,000lb Warn winches. Fits discreetly and with only minimum cutting of spoiler required. To fit Disco 89-98

BA 2144 – Discovery chassis mounted winch plate



DISCREET WINCH PLATE

Suits Discovery 2. Zinc plated finish, accepts Warn 6000/8000 or XD9000 winches. No drilling required but requires removal of

wire mesh in spoiler and some cutting of spoiler. To suit Disco 99 - 02 and will also fit Facelift Disco 2003-on (not compatible with Come-Up brand)

BA 176 - Discovery Discreet Winch Plate

Lamp Guards

Lamp Guards are more than just a cosmetic addition to your vehicle. They help protect your valuable lights from debris thrown up by traffic in front of you, from those inevitable knocks when off-roading or even in the supermarket car park.







REAR LAMP GUARDS

Made from mild steel with a durable, powder coated finish, these rear lamp units fix without drilling, as the brackets slip behind the lamp units. Sold in pairs.

BA 105 - Discovery Rear Lamp Guards

FRONT LAMP GUARDS (Discovery Facelift Version)

Made of steel and nylon coated, all brackets are nylon coated, all bolts are stainless. The front light guards incorporate a power wash cut out designed to ensure the vehicle's headlamp washers are not impeded. Units can be removed for easy cleaning of headlights.

The steel brackets which fix the lamp guards to the body work, pick up off existing holes, and NO DRILLING is required.

Pair of removable Front Lamp Guards to suit Discovery

up to 1999

BA 104A Pair of hinged Front Lamp Guards to suit Discovery 2

from 1999 - 2002







REAR LAMP GUARDS - IDISCO 21

Our Rear Lamp Guards for the Disco 2 are available in two different styles. Choose from either the Black Powder Coated (High level C pillar lights only) or the Chrome plated Stainless Steel set which also includes protection for the lower bumper lights. To suit Disco 99 - 2004.

BA 147 Disco 2 Rear Lamp Guards (Set of 2) **BA 147S** Disco 2 Rear Lamp Guards (Set of 4)

DISCOVERY 2 - Original Equipment

The following range of accessories supplied as original equipment for the Discovery Series 2 from Land Rover - so you can be assured of their quality and design.

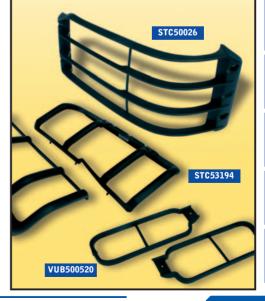
STC50026 Front Lamp Guards in plastic (Set of 2) - up to 03MY STC50027 Rear Lamp Guards in plastic (Set of 4) - up to 03MY STC53181 Metal Front Lamp Guards to fit the full bar STC53174

STC53194 Upper Rear Lamp Guards in plastic (Set of 2) -03MY on

(Set of 2) - 03MY on

VUB500520 Lower Rear Lamp Guards in plastic (Set of 2) -03MY on

STC50243 Spot Lamp Bar, Black Nylon Coated STC50244 Spot Lamp Bar, Stainless Steel



SIDE STEPS

All Bearmach side steps are designed not only to ease entering and exiting the vehicle, but also help to protect the vehicle from scuffs, dings and other annoying marks picked up through everyday use. Easily fitted to the chassis of the vehicle, with minimal modification (underneath vehicle), the sturdy steps also contribute to the vehicle's appearance.



SIDE STEP WITH ALUMINIUM TREAD

Steel frame construction galvanised coating with aluminium tread plate and rubber edge moulding.

Easy to install as it picks up on body mounting bolts in the chassis, and it is only necessary to drill two further holes on each side to ensure you have a very solid chassis mounted side step.

BA 092 - Side Step with aluminium tread



SIDE STEP WITH RUBBER TREAD

Galvanised steel frame construction with a dimpled, moulded rubber tread inset. Also has a rubber edge moulding.

Easy to install as it picks up on body mounting bolts in the chassis, and two holes drilled through the outrigger. (NOT LSE Range Rover)

BA 100 - Side Step with Rubber Tread





STAINLESS STEEL SIDE STEP

Suitable for ALL Discoveries. Made from mirror polished stainless tube and tread plate with a raised anti-slip surface. Two holes to be drilled through outrigger.

BA 100S - Side Step in Stainless Steel



These genuine side steps are easily fitted to the Disco 2. Manufactured in Stainless Steel these side steps have the added advantage of an integral front mud guard to make a practical and aesthetic addition to your Disco 2.

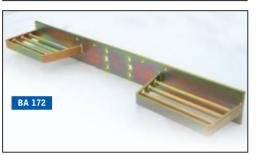
STC50032 - Side Step for Disco 2



SIDE STEP with MUDFLAPS

A very practical sidestep for the Discovery 2, with rubber tread and with a moulded mudflap integrated into the step at the rear. A high quality original equipment item.

STC50030 - Sidesteps with integrated mudflaps to suit Disco 2



REAR STEP

Made from heavy gauge steel and bar, zinc plated and yellowed to give an extra durable finish. No drilling required, bolts directly onto crossmember and can be used on most vehicles with tow bars. A very functional accessory. (See the Towing section for drop plates).

BA 172 - Rear Step



RTC9593AA - Hydraulic lift service kit for Disco rear step.

Exterior Styling

A broad range of accessories to improve the appearance of your Discovery while offering practical protection and improvements.



WHEEL ARCH EXTENSIONS

Fibreglass wheel arch extensions available with or without notches cut out to accommodate the rubbing strips. Supplied in black but can easily be sprayed to match vehicle colour.

NOTE: The photograph shows a similar product fitted to a Range Rover

BA 2066 Wheel Arch Extensions to fit 5 door Disco (without notches)
BA 2067 Wheel Arch Extensions to fit 3 door Disco (without notches)
BA 2066A Wheel Arch Extensions to fit 5 door Disco (with notches)

BA 2067A Wheel Arch Extensions to fit 3 door Disco (with notches)

WHEEL ARCH EXTENSIONS

Fibreglass Wheel Arch Extensions to allow larger wheel and tyre fitments for more effective off-road use. Available in standard and XL sizes. Some cutting of arches and bodywork may be required.

 BA 3704
 Std Wheel Arch Extension
 2 Door Disco 1

 BA 3705
 XL Wheel Arch Extension
 2 Door Disco 1

 BA 3706
 Std Wheel Arch Extension
 4 Door Disco 1

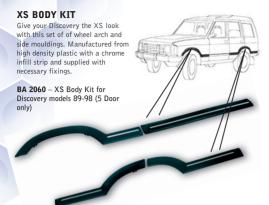
 BA 3707
 XL Wheel Arch Extension
 4 Door Disco 1



WHEEL ARCH KIT These Wheel Arch

These Wheel Arch extensions are ideal when fitting wheels and tyres which are wider than the bodywork. They fit with any existing side mouldings and are manufactured in a high density plastic. Easily fitted with all fixings supplied.

BA 2069 – Wheel Arch Kit to suit Disco 2



PERSPEX WEATHER-SHIFLDS

Made from perspex, easily fits to passenger and driver's doors to stop rain penetration when on the move. Reduces draughts vet still allows good ventilation. NOTE: The photograph

shows a similar product fitted to a Freelander



BA 2065 BA 2065A

For Discovery up to 1999 (pair) For Discovery rear doors up to 1999 (pair)

BA 2087 For Discovery 2 (pair) BA 2087A For Discovery 2 rear doors (pair)

SIDE MOULDING 5 D00R

No drilling required. Attractive functional accessory to protect and enhance your vehicle.

BA 2054/

Side Moulding, 5 Door -Disco 2 only

BA 2056



WIDE SIDE MOULDING

To fit 3 door Discovery. Side mouldings designed to fit on lower side of vehicle. No drilling required. Protects vehicle from car park knocks and stone chips.

BA 2056 - Wide Side Moulding, 3 Door





All the following Clear lenses are supplied complete with bulbs.

300TDi Front Left 300TDi Front Right PRC9306W 200TDi Front Right PRC9307W 200TDi Front Left AMR6509W 200/300 TDi Rear Left (Bumper) AMR6510W 200/300 TDi Rear Right (Bumper)

XGB10028 P38 style Side Repeater XGB100310L Disco 2 Side Repeater



BR 1303A Indicator Bulbs in Orange - Front & Rear XZQ100190L Indicator Bulbs in Orange - Side Repeater BA 5128 Red Bulb suitable for AMR6509W and AMR6510W



SIDE MOULDING - 3/5 DOOR

No drilling required. Attractive functional accessory to protect and enhance

BA 2054 - Side Moulding, 3 Door or 5 Door - Disco 1 only



MUD FLAPS

Essential equipment to prevent damage from debris thrown up by the tyres and to minimise water spray when driving on-road. Made from a flexible, hi-density rubber, these Kits consist of a pair of Mudflaps plus all brackets and fittings. To fit Discovery models 89-98.

RTC6820 - Front Mudflap kit RTC6821 - Rear Mudflap kit

OFF ROAD PROTECTION

If you intend to take your Discovery off-road you really should consider protecting the vulnerable areas underneath the vehicle such as the diff, fuel tank, sump, steering bars etc. Bearmach make a variety of guards to protect such areas and we are constantly up-dating and developing new guards for all Land Rovers. Bearmach underbody protection is designed and manufactured to the highest standards and will give you peace of mind when tackling the roughest terrain.





HEAVY DUTY DIFF GUARD

A new style Diff Guard that offers improved protection. Made from 5mm steel and finished in zinc and yellow, this HD diff guard wraps entirely around the diff giving maximum protection. Fits front and rear of all Discos up to 2005. Easy to fit and Zinc plated to resist corrosion.

BA 125 Diff Guard for Discovery 1 & 2 (not LHD)



The Aluminum plate has 9 vent holes (38mm dia) to allow for ventilation, and to allow excess water to drain.

NOTE: The top photograph shows a Sump Guard fitted to a Discovery with a nudge bar fitted and the photograph above shows a Sump Guard fitted to a Defender to illustrate the vent holes

Fits Discovery & RR classic (will also fit Disco with integral BA 083A winch mounting. Will not fit with BA 2029)

BA 083B Fits Discovery & RR classic with nudge bar fitted

NOTE: BA 083B Fits with our own range of nudge bars and A frames only.



Easy to fit, applicable to all models with standard axles, Zinc plated for corrosion resistance NO DRILLING required.

BA 121 - Diff Guard BA 121S - Diff Guard in Stainless Steel.

FRONT DIFF GUARD

To suit Discovery 2, Zinc plated. Easy to fit, bolt on, no welding or drilling required.

NOTE: Bearmach can often prepare protective panels to specific

requirements - please phone for details

NOTE: The Diff Guard in the photograph is only coloured for clarity

BA 121A - Front Diff Guard BA 121AS - Front Diff Guard in Stainless Steel

BA 121A

DIFF GUARD and Slider

This easy to fit product will not interfere with ground clearance of vehicle. It is nearly impossible to lose the guard due to its mounting method and one Diff Guard fits front or rear diff housing. All bolts, nuts, washers and instructions are supplied making it easy for the DIY fitter.



BA 3662 - Diff Guard and Slider



STEERING & DRAG LINK PROTECTOR

6mm thick, very high grade, aluminium front steering and drag link protector. With 2" round drain and ventilation holes. Easy to fit, NO DRILLING required, will fit with nudge bars and/or winch plate.

BA 083D - Steering and Drag Link Protector (Disco models 99 - 04)

FUEL TANK GUARD

6mm thick, very high grade, aluminium fuel tank guard for Discovery 2. With 2" round drain and ventilation holes. Easy to fit, NO DRILLING required, picks up on fuel tank mounting points.



BA 097





VEHICLE	BRA	ND	_
APPLICATION	SAFARI	MANTEC	
200TDi Disco from JA* 300 TDi Discovery & V8 3.9 Disco 300 V8 3.9 with ABS Disco 2 TD5/V8 Disco 3.5	BA 2125 BA 2126 BA 2126A BA 2130 BA 2130A	- BA 2126M - - -	

* Some vehicles may need modification due to airbox specification



vehicle if you encounter

water on your off-road excursions. They consist breather pipes for axles, gearbox and timing cover

BA 2167 - To suit 200TDi BA 2168 - To suit 300TDi BA 2168A - To suit TD5

Roof Racks

Family holiday, major expedition or just too much to put inside the vehicle – a robust roof rack is an essential accessory. Bearmach offer a range of roof racks to suit all pockets and load carrying requirements.



NEW STYLE ROVER ROOF RACKS

A stylish roof rack made from Stainless Steel with stainless fixings and brackets. Durable and very functional.

BA 162SD To suit DISCOVERY 1 and DISCOVERY 2 with or without sunroof or mini roof-rails

ROOF RACK ACCESS LADDER

Roof Rack access ladder to suit Discovery I/II. Black nylon construction. Fits by hooking over rear door. Two holes need to be drilled to secure the bottom of the ladder, by the number plate lamp.

BA 2172 - Discovery Access Ladder





GUTTER MOUNTED ROOF RACK

Roof Rack to suit Discovery I/II. Securely mounts into the gutter of all models including those with roof bars and twin sunroofs. Self assemble black nylon coated construction with stainless steel hardware. Takes up to 50kgs.

BA 3180 - Discovery Roof Rack

ROOF BARS

Supplied in pairs, these racks are suitable for carrying unwieldy items, such as ladders, and can double up as ski or bike racks with a simple attachment - see below.



BA 3099 Discovery "High Foot" kit – Lockable (Not Disco 2)
BA 3100 Discovery "High Foot" kit – Non-lockable

PARCEL TRAY / LUGGAGE BASKET

This Parcel Tray features a quick release design. The end tubes can be positioned to create either flat bed or basket, the platform can be positioned on a wide variety of roof lines. Manufactured from



aluminium, light weight, aerodynamic and totally rust free.

BA 3098 (RTC 9476) - Luggage Carrier suitable Discovery

Towing Equipment

Towing is a vital function of a 4x4 vehicle yet can present unique problems because of the higher ground clearance. Bearmach offer a comprehensive range of equipment specifically for Land Rover Discoveries ...for Towhalls and other Towing Accessories please see page 111

ADJUSTABLE AND FIXED HEIGHT TOWING BRACKETS





The Dixon-Bate range of Adjustable Height towing brackets enables the towing coupling to be easily and quickly adjusted without tools to the right height to suit the hitch height of the caravan.

- Supplied with all bracketry to fit directly onto the vehicle manufacturers recommended fixing points.
- Multi-height adjustment.
- All steel construction.

B

R

В

- Simple, safe and secure locking mechanism.
- Adjust height without tools.
- Standard interchangeable slider.
- Zinc plated with either bright or black finish.

ART NO	VEHICLE	YEAR/MODEL	TYPE
A 186	Discovery	Disco up to '98	Adjustable*
A 186A	Discovery with Coil Spring	TD5	Adjustable*
A 186B	Discovery with Air Spring	TD5	Adjustable*
A 194	Discovery	up to 1995	Fixed
- E Mar	lead .		



ELECTRIC WIRING KIT

BA 195 - Universal wiring kit with audible warning

BA 195A - Universal Towing Bypass Relay

O.E.M ELECTRIC WIRING KIT for DISCO 2

Simply clips into connections of existing wiring loom.

STC50081 - Wiring kit for Disco 2

STC50181 - Wiring kit for Disco 2 without front foglights

HEAVY DUTY SUSPENSION

Whether you use your vehicle on road, off road, for towing or carrying heavy loads, Bearmach can supply a suspension kit that will suit your needs. Our popular blue springs are sold all over the world and are available in a variety of ratings and height increases. Combine these springs with a set of up rated shock absorbers (or even twin shocks for the real enthusiast) and polyurethane bushes, and you have a suspension system that will cope with almost anything.





BILSTEIN









KONI SHOCKS

These top quality adjustable shocks provide a good ride on or off road. Simply adjust the damping rate to suit the surface you are driving on.

 BR 0645K
 Discovery (Front)

 BR 1077K
 Discovery up to 94 (Rear)

 STC 2850K
 Discovery 94 - 98 (Rear)

PART No.	DESCRIPTION	VEHICLE
Monroe S	Shock Absorbers	
BR 3108M	Gas Magnum	Disco/R.R. up to 94 (Front)
BR 3109M	Gas Magnum	Disco/R.R. up to 94 (Rear)
STC2849M	Gas Magnum	Discovery 94-98 (Front)
STC2850M	Gas Magnum	Discovery

Old Man Emu Shock Absorbers

BA 2120	Front	RR, Disco, Defender
BA 2120H	Front Heavy Duty	RR, Disco, Defender
BA 2121	Rear	RR, Disco, Defender
BA 2121H	Rear Heavy Duty	RR, Disco, Defender
BA 2228	Front	Disco 2
BA 2229	Rear	Disco 2 (Coil sprung vehicles)

RR, Disco, Series

Rilstein Shock Absorbers

Rear	RR, Disco, Defender
Front	RR, Disco, Defender
Steering Damper	RR, Disco, Series
	Front

Spax Shock Absorbers - Coilovers

Steering Damper

BA 026	'Even Keel' Rear	RR, Disco, Defender
BA 026A	'Even Keel' Front	RR, Disco, Defender

Pro Comp Shock Absorbers (ES9000)

i i o oomp	DIIOCK ABSOLUCIS (ES	,,,,,
BR 0645P	+0" Gas Shock Absorber	Discovery (Front)
BR 1077P	+0" Gas Shock Absorber	Discovery (Rear)
BR 0645L	+2" Gas Shock Absorber	Discovery (Front)
BR 1077L	+2" Gas Shock Absorber	Discovery (Rear)
BR 0645XL	+4" Gas Shock Absorber	Discovery (Rear)
BR 1077XL	+4" Gas Shock Absorber	Discovery (Rear)
(Must be used	d with long travel springs)	



suspension

DISCOVERY



HEAVY DUTY BLUE SPRINGS

Sold in pairs, these heavy duty springs are the ideal solution for those customers seeking to improve their vehicle's load carrying capacity.

PART NO	POSITION	VEHICLE	HEIGHT INCREAS	RATE E	WIRE	HEIGHT
BA 2102	Rear	90/Disco/RR	40mm	295 Lbs	I8mm	445mm
BA 2103	Rear	90/RR/Dis/Dis2	20mm	240 Lbs	17mm	413mm
BA 2104	Front	RR/Dis/Dis2	30mm	195 Lbs	16mm	394mm
BA 2105	Rear	Disco	0mm	194 Lbs	16mm	438mm
BA 2106	Front	RR/Disco	0mm	196 Lbs	16mm	368mm
+2" SPI	RINGS	for Discovery 2				
BA 2231	Front	Dis2	45mm			

Dis2 +2" SPRINGS for Off-Road Use

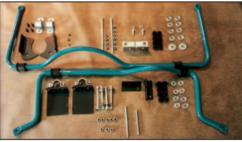
Rear

BA 2232

+2" springs to fit standard vehicle but intended for off-road use only (NOT for towing or load carrying).

45mm

BA 2254 Front Discovery 89-98 50mm BA 2255 Rear Discovery 89-98



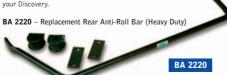
ANTI ROLL BARS

Why not combine the heavy duty springs with our range of special suspension components below.

BA 032 R/R & Discovery Anti Roll Bars, Front **BA 034A** R/R & Discovery Anti Roll Bars, Rear **BA 032D** Spare D Bush Front Set 2 pieces **BA 034D** Spare D Bush Rear Set 2 pieces RA 0321 Spare Link Bush Set 8 pieces

Rear Anti Roll Bar

Rear Anti-Roll Bar replaces the original and yet is a more heavy duty construction. Improves the handling of your Discovery.



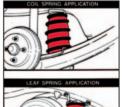


These new twin shock absorber brackets will suit all coil sprung models. The front unit consists of top bracket, to take the original shock absorber plus an additional one, and the bottom bracket to support the additional shock ahsorher

The rear unit consists of top shock absorber brackets which bolt through the chassis and bottom brackets which weld onto the axle case.

Single front Tubular Galvanised Shock Tower to suit Disco **BA 2156 BA 2157** Twin Shock Mount Front Disco (not Disco2) **BA 2159** Twin Shock Mount Rear Discovery (not Disco2)

When fitting to ABS vehicles a certain amount of modification will be required to move the ABS pump and pipes.







ATR ADJUSTABLE SUSPENSION AID

Designed to fit inside your coil springs. Can be inflated to a maximum of 25psi to maintain the vehicle's carrying capacity without spring sag. No need for expensive spring mods. Kit contains PolyAir cells, inflation line, and cell seats. Ideal for towing and eliminates body

BA 2163 Air Suspension Aid to suit Discovery

BA 2163A Compressor Kit Vehicle mounted to enable you to inflate or deflate the air springs. Complete with all pipes, low pressure switch etc.





DISLOCATION CONES

BA 3650 Front pair of Dislocation Cones BA 3651 Rear pair of Dislocation Cones **BA 3652** Front Spring Retainer Plate (Each) NTC 6106 Rear Spring Retainer Plate (Each)



POLYURETHANE BUSH KITS

The fitment of Bearmach Polyurethane Bushes has been developed to give more positive location at pivot or fulcrum points. These suspension components are particularly recommended if you regularly tow or carry heavy loads.

Polyurethane Bushes have been taking over the automotive suspension industry. The urethane elastomers used have the versatility and elasticity of rubber yet with the advantages of rigid plastics and metals. These bushes have a high capacity to bear tension and compression and have been tested at temperatures from -100°C to +100°C. They are resistant to

Discovery 2

deterioration and swelling caused by oil, grease or chemicals. P-U BUSH KIT Disco from 1986-1999

P-U BUSH KIT BR 0695P P-U BUSH Shock Absorber BR 1083P P-U BUSH Shock Absorber

BA 2075

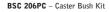
ANR1721P P-U BUSH Bottom Bush Rear Disco 94 on

BR 1754P P-U BUSH



CASTER BUSH KITS

Caster bushes allow the axles to remain in their original positions when raising the vehicle (i.e. prevents them twisting). They fit into the radius arms to minimise any stress on steering components. Suitable for Defender, RR Classic and Disco.















SUSPENSION MODS

Ref No	Description	Vehicle
BA 3658	Rear Trailing Arm Kicker	Def/Disco/RR Classic
	Enables a higher lift with sta	ndard rear trailing arms.
BA 3655	Cranked Rear Trailing Arm	Def/Disco/RR Classic 86 on
	For use with suspension lifts.	Includes rear polyurethane
	bushes.	
BA 3657	Shock Kicker Brackets	Def/Disco/RR Classic
	Changes angle of shock absor	bers, for use with lift kits and
	extended travel shocks.	
BA 3659	Laminate Chassis Plates	Disco/RR Classic
	Welded to existing chassis for	r increased strength.

The following Radius Arms are for improved off-road use. Available in standard, 3° or 6° camber correction - for use with 4" lift kits. Bushes not included

BA 3670 Front Radius Arm Std Wide BA 3671 Front Radius Arm 3° Wide BA 3672 Front Radius Arm 6° Wide

Make sure vou see our

range of Power

Enhancement Accessories

DISCOVERY

SPECIAL PERFORMANCE EQUIPMENT

You've got the nudge bars, the wheels and tyres and you think you're ready for some serious off-roading... BUT have you got the performance?

In this section Bearmach offer products to improve all aspects of your Discovery from

improve all aspects of your Discovery from the powerplant to the the brakes and axle. If you've any queries how you could best set up your vehicle for some serious off-roading or competition —

call our experts for some experienced advice.





Economical, a
 K&N Air Filter Will Last the Life of Your
 Vehicle

REF No ENGINE

ESR1445K All 300 TDi engines 94 - 98 ESR4238K Disco 2 All engines FSR1049K 92 - 94 TDi

605191K V8 CARB (Two required per vehicle) V8I to 94

BA2318 3.5/3.9 – Clamps onto mass air-flow meter, modifications to mounting are necessary.

BA2316 300TDI. (Off Road induction kit) 57I

BA2317 Cleaning Kit



Includes all necessary components to replace all existing hoses. Fits with standard and uprated intercoolers (see opposite). Available for:

BA 2311 - 200 TDI DISCOVERY **BA 2313** - 300 TDI ALL MODELS

REPLACEMENT SILICONE TURBO HOSES (REPLACES ORIGINAL HOSE ONLY)

Fits standard and uprated intercoolers above.

Available for:

BA 2332 - 200 and 300TDi ALL MODELS

BA 2334 - TD5 ALL MODELS (some vehicles require shortening of one of

the hoses



REPLACEMENT INTERCOOLERS

These replacement intercoolers fit in place of the existing original units. They allow the air to be cooled by an extra 50% for a denser charge and result in up to 25% increase in power. Available for:

BA 2300 – 200TDI DISCOVERY **BA 2303** - 300 TDI DISCOVERY **BA 2307** - TD5 DISCOVERY



HEAD GASKETS

BR 3178C V8 composite head gasket. To suit 3.5
ETC7819C Composite head gasket 1.2mm thick. To suit 3.9 and 4.2 engines.



CAMSHAFTS

Designed to increase engine power **BA 2186** Camshaft to suit 3.5/3.9 (+18 -22BHP)

PERFORMANCE CRANKSHAFT DRIVE TRAIN KIT

Consists of forged cam gear, crank gear and heavy duty timing chain. BA 2179 - To suit 3.5/3.9 V8



PERFORMANCE FLY WHEELS

Performance flywheel. These lightweight performance flywheels come balanced and ready to fit to your tuned V8 engine. Uses 91/2" clutch

BA 2031 - Flywheel to suit V8 engines



CARBURETTOR AND INDUCTION MANIFOLD **CONVERSION FOR ROVER 3.5 V8**

KIT PART NUMBER - BR 2236

BR2236R - Needle Valve Conversion Kit - Off Road Use

BEARMACH is pleased to announce a new complete carburettor and induction manifold kit from WEBER. It is suitable for Rover V8 vehicles equipped with S.U. or Stromberg carburettors from 1970-1987.

The kit features a Weber 4 barrel downdraught carburettor and dual plane induction manifold. The conversion has been developed for improved engine torque and fuel economy.

Although calibrated for Range Rover 3.5 models, it is also suitable for many other Rover V8 applications, and for those wishing to carry out engine tuning modifications. For applications other than Range Rover 3.5 models, calibration changes/adjustments may be necessary.

This conversion can be carried out by a competent D.I.Y. mechanic (with basic tool kit), and comes complete with detailed fitting instructions, covering various models

The kit comprises of: Carburettor; Manifold; Air filter; Throttle linkage*; Fuel line connections/Fuel filter; Engine breather/pulse air system; Hose connections; All necessary gaskets, seals and fixtures.

*Automatic transmission vehicles will require supplementary kick down linkage kit - PART NUMBER BR 2236/A



4 ROW RADIATOR

A very efficient 4 row radiator that increases cooling by at least 30% over the standard ESR80 unit. Suitable for Classic RR and Disco 1 V8's, Can also be used on Defender vehicles but some modification to the frame is required.

BR 3131H - 4 row Radiator



SPECIAL PERFORMANCE EQUIPMENT — Brakes



KEVLAR / CARBON FIBRE BRAKE PADS

Bearmach are now able to offer Kevlar/Carbon fibre composite brake pads. These have been tested on our vehicles for a year and we have noticed:

♦ NO squealing ♦ LESS Wear on Brake discs ♦

❖ 30% Improvement in braking performance ❖

All pads are supplied in sets all fitted with anti-squeal pads and sensor wires (which may be removed if not required)

Currently available to fit the following:

Part No	OE No	Vehicle
BA 2194	STC9190K	Range Rover & Disco - Front
BA 2195	STC1879K	New Range Rover and Disco2 - Rea
BA 2196	STC1880K	Disco2 – Front
BA 2198	STC9189K	Range Rover & Disco - Rear
BA 2198	STC1276K	Range Rover & Disco - Rear
BA 2199	STC9187K	Discovery – Front



BRAIDED BRAKE HOSE

Braided Stainless Steel Brake Hoses are available to replace the standard rubber flexible hoses and offer a more durable alternative. TUV approved.

Part No	Vehicle	Hose Qty
BA 163*	Discovery 89 – 92 to KA	5
BA 213	Discovery 92 – 94 KA – LA	5
BA 214*	Discovery 94 MY on (ABS)	4
BA 214A	Discovery 94 MY on (non ABS)	3
BA 218	Discovery 2	6

Please specify exact model when ordering.

*Available from stock 50mm extra length. (Add 'L' to ref. no. when ordering)
Others sizes are available at special order.

SLOTTED and DRILLED BRAKE DISCS

The ultimate in Braking Performance

These Ultra Heavy Duty rotors offer additional durability and improved stopping power. Designed with Police, Ambulance and Military in mind these Brake Discs are directionally slotted (left/right).



♦ INCREASES Pad Bite ♦ REDUCES Fade ♦ ♦ DELIVERS exceptional braking performance. ♦

All sold as matching pairs. Currently available to fit the following:

Part No	OE No	Vehicle
BA 2203	FRC7329S	DEF - DIS - RR
BA 2204	FTC902S	DIS – RR
BA 2205	FTC1381S	DEF - DIS - RR
BA 2207	NTC8781S	Disco 2 Rear
BA 2208	ANR4582S	Disco 2 Front

* Please specify spline type when ordering.

AP PERFORMANCE CALIPERS

These Performance Brake Calipers give you Reduced stopping distances and improved pedal feel:

- O Upgrade from standard items.
- Fits with no modifications.
- Complete kit with 0E pads and stainless steel braided hoses.
- 4 pot calipers to front. 2 pot calipers to rear.
- Ocan be used with Heavy Duty performance discs.
- $oldsymbol{\circ}$ Corrosion protection, wiper seals ensure long life.

BA 2980 - Front (Disco 2 only) BA 2981 - Rear (Disco 2 only)

WHEEL ADAPTER SET

To convert the stud pattern of the wheels fitted to your vehicle to allow fitment of different wheels.

BA 3413

Wheel Adapter set (4) converts the Disco 1, RR Classic or Defender wheel stud pattern to that of a P38 RR or Discovery 2. (Not suitable for RR/Disco pre 92). Some vehicles may require extended plastic arches.



BA 3414

Wheel Adapter set (4) converts Disco2 and P38 RR to stud pattern of L322 RR allowing fitment of new style wheels.

BA 3415

Wheel Adapter set (4) converts Disco, RR Classic and Defender to L322



WHEEL SPACERS

Kit of 4 Spacers in alloy with all studs

BA 3408 30mm Discovery 2 BA 3410 30mm Discovery



SPECIAL PERFORMANCE EQUIPMENT - Axle & Steering



DETROIT DIFF LOCKER

The Detroit Locker is a fully automatic locking traction differential that is well known for premium performance and dependable operation. Preload devices between the side gears deliver 100% torque and power to both drive wheels vet unlock automatically to permit necessary wheel speed differentiation. The Detroit Locker is trouble-free as it does not require service adjustments or special lubricants. Fasy to install. no special tools or case modifications required. One year Limited Warranty.

To suit Royer Differential, 10 spline, Locker (inc Carrier and

carrier Bearing)* To suit Rover Differential, 24 spline, Locker (inc Carrier and carrier Bearing)* (spacer required)

* Please specify spline type when ordering.

BA 207A



DETROIT TRUE TRAC

This unit features a gear-type limited slip design (no clutch or friction plates to wear out). Its positive gear action automatically splits the torque with none of the steering problems associated with other traction 'diffs'. Power transfer is so smooth that it is unnoticeable through the steering wheel when fitted in front drive steering axles. It performs as a

standard differential on normal highway driving - then automatically engages when needed in wet, muddy or icy conditions. Includes carrier Bearings

Truetrac Diff Locker

BA 209 to suit Rover Differential (10 spline - Rear) **BA 209F** to suit Rover Differential (10 spline - Front) BA 209A to suit Rover Differential (24 spline - Rear) BA 209AF to suit Rover Differential (10 spline - Front)

A.R.B. AIR LOCKER DIFFS

A manually lockable differential which is operated at the driver's discretion by the push of a button. Locking and unlocking of the 'diff' is extremely rapid and can be achieved at any vehicle speed. Installation involves bolt in replacement of the original equipment differential centre, an air compressor and invehicle switch. Can be fitted to both front and rear axles without compromising on-road performance.

To suit Rover Differential, 10 spline* To suit Rover Differential. 24 spline* **BA 205A**

* Please specify spline type when ordering.

NOTE: All A.R.B. Diff Lockers require compressor which is available separately, order ref: - BA 215

HEAVY DUTY ADJUSTABLE BALL JOINTS

Adjustable rear differential ball joint, Just take up the slack as it wears. Supplied without gaiter. Suitable for Defender. Discovery and Range Rover Classic.

TRE 76RS - Heavy Duty Ball Joints (Adjustable)





QUICK RATIO STEERING BOXES

2.9 turns lock to lock. These Steering Boxes offer a quicker and sharper response when needing to turn to full lock.

BA 225 - RHD (Disco 1) BA 226 - LHD (Disco 1) BA 223 - RHD (Disco 2) BA 224 - LHD (Disco 2)



These Steel Track Rods are rally proven. Ideal for the off-road enthusiast and come complete with BM greaser ball joints.

Features: No steering damper required. The heavy steel takes stress off the ball joints. Rods and joints last longer.

BA 220 - To suit Range Rover, Disco and Defender

BA 222 - To suit Discoveries from '93

BA 2240 - To suit all Discovery 2s

Special Equipment — Electrical



ELECTRIC FAN KITS

The electric fan kit replaces the belt driven unit. Simply remove fan from water pump hub, then fix electric fan through radiator with special fixings.

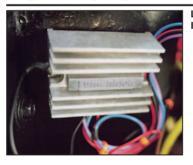
BA 031 Secondary Electric fan Kits. Suitable for all Land Rovers **BA 031A** Primary Double Electric fan Kit. For extra cooling **BA 031T**

Thermostat to suit above



IGNITION LEAD SETS FOR V8 ENGINES

BRA 2001 - To suit early 4.0L and 4.6L BRA 2002 - To suit late 4.0L and 4.6L



LUMENITION KITS

Do away with the points and replace with breakerless ignition system for increased efficiency and accurate tuning.

BA 137 V8 fitting kit

To fit the above kit you will also need: **BA 140** Ignition module

Interior Accessories

It's all very well having the best vehicle for some off-road adventures but here's a few creature comforts to enhance your Discovery's interior



DOG GUARD

Construction: - Made from 2" wire mesh welded to frame for a rattle free construction. Black nylon coating.

- - A Rear seat can be folded down without removing Dog Guard.
 - Will fit both 2 and 4 door models.

BA 2055 - Fits models up to 1999

BA 2057 - Fits all Discovery models from 1999 to 2005

GENUINE MESH DOG GUARD

STC50323 - Genuine original equipment Mesh Dog Guard to fit Discovery 2

GUN RACK

BA 087 - To fit dog guards for Range Rover and

Formed and welded steel. Black nylon coated.

Features:

- Easy clip on installation to Dog Guard.
- Supplied as pairs these clips allow 3 guns or umbrellas to be carried one above the other





TRAKKERS DISCOBOX

This is a superb addition to the earlier Discoveries that were supplied without a built- in cubby box. Fitted in seconds it slips neatly into the centre between the seats and provides a stylish, useful storage area, and comfortable armrest

BA 2422 - Discobox



MOULDED BOOT LINERS

As effective as usual boot liners but with a difference – these can be rolled up when not in use and stored in the vehicle. They spring back into shape when unrolled and they have 4" sides to keep the muck in.

BA 3143 Moulded Boot Liner for Discovery 1

BA 3144 Moulded Boot Liner for Discovery 2 (designed for 7 seater but will fit standard model)



HEAVY DUTY RUBBER MATS

These quality rubber mats are strong and waterproof. Their weight ensures that they do not move about in the vehicle and keep original carpets clean.

BA 3502 - Pair Rubber Mats for Discovery (Front)

BA 3503 - Pair Rubber Mats for Discovery (Rear - 2nd row)

BA 3504 - Pair Rubber Mats for Discovery2 (Front)

BA 3505 - Pair Rubber Mats for Discovery2 (Rear - 2nd row)



МДТС

Hard-wearing Mat sets specifically shaped to suit all Discoveries. All mats have in-built heel pads on both sides for longer life. Please specify colour when ordering.

For Discovery – (3/5 door models) BA 065 3 Piece mat set in Blue

BA 065A 3 Piece mat set in Grey
BA 080 3 Piece mat set in Beige

BA 067 Rear cargo area mat in Blue
Rear cargo area mat in Grey

BA 069 Rear cargo area mat in Beige

BA 148

INTERIOR WOOD TRIM KIT

Enhance your vehicle's interior with these beautiful wood trim kits

BA 148 - Wood Trim Kit to fit Discovery and Discovery 2.

Available to order and to match existing wood trim.



RACE RALLY

Ideal for off road use, these three point harnesses securely hold the driver and passengers in place. Mounts on lower seat belt fixings but top mount will need to be repositioned.

BA 2154 - Race Rally Harness

WATERPROOF SEAT COVERS

Pair of Waterproof Seat Covers available in Grey. Tailored fitting, quickly and easily fitted and removed. Ideal for farmers, builders, surveyors and all outdoor activities.

STC8171 To fit Discovery – front only (not Disco2)

STC8170 To fit Discovery – front and rear - split seat only - (not Disco2)



Seat Heater

SEAT HEATER

Seat Heater available built-in to new seats or DIY kit to fit inside your seats. With full fitting instructions wiring loom and switches. Sold for pairs of seats only.

BA 2410 - Heater (pair)



GEAR KNOBS

Add a touch of class with this range of gear knobs. Either cast in Aluminium with black printed graphics or in wood effect finish which look great with our

BA 3812W	Auto Knob Shell	Wood	Disco 2
BA 3833	Door Pull Set	Wood	Disco 2
BA 3807	Trans Box - No Diff Lock	Ali	Disco
BA 3807W	Trans Box - No Diff Lock	Wood	Disco
BA 3803	R380	Ali	Disco
BA 3806	Trans Box - No Diff Lock	Ali	Disco
BA 3803W	R380	Wood	Disco
BA 3802	LT77	Ali	Disco
BA 3806W	Trans Box - Diff Lock	Wood	Disco
BA 3810W	Handbrake Grip	Wood	Disco/Disco 2



DASHBOARD REPAIR KIT

Does your Discovery suffer from the dreaded "Dashboard Curl" - a common problem with earlier Discos - then this is the simple answer. A neat plastic trim, supplied as a 2 part kit with self tapping screws, to give the dashboard edge a better-than-original finish.

BA 1500 - Dashboard repair kit in Beige BA 1501 - Dashboard repair kit in Grey

STEERING WHEELS

We have a range of quality, stylish steering wheels from MOMO RAID, SPARCO and MOUNTNEY for all Defender applications together with bosses to suit. More styles are being added every day.

Photo illustrates similar wheel fitted to a Defender



3 SPOKE WHEEL

Three spoke design chrome or black spokes available

BA 150

14" Vinyl wheel. **BA 151** 15" Leather wheel

Steering Wheel Boss to suit Discoveries 89-94 Steering Wheel Boss to fit BA 150 RΔ 156 and BA 151



MOUNTNEY

A plastic moulded steering wheel - especially designed for comfort with an ergonomic grip area.



Steering wheel bosses to fit the above Mountney and Momo steering wheels BA 3202 - BA 3208 are available, please specify which model the boss is required for:

Boss to suit steering wheels BA 3202 - BA 3208 BA 3206 89 -94 only